

PARAMETER	EMBROIDERY	SCREEN PRINTING	DTG/DTF
File type	Vector (.AI, .EPS, .PDF)	Vector (.AI, .EPS, .PDF)	Vector or bitmap
Colors	Max. 15 (Madeira / Pantone)	Pantone Solid Coated	CMYK / RGB
Gradients	⊗	⚠ only for simulated process printing	✓
Resolution at 1:1 scale	-	-	300 DPI
Line thickness	min. 0.4 mm	min. 0.4 mm	min. 0.3–0.6 mm
Text size	min. 5–7 mm	min. 2.6 mm	min. 2.4–4 mm
Small elements	limited	min. 1 mm	depends on the material
Text	outlined	outlined	outlined (only for vector files)
Artwork scale	1:1	1:1	1:1
Preview	PDF with grey background	PDF with grey background	PDF with grey background

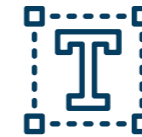
How to Prepare a Vector File for Printing



Vector file in **PDF, AI** or **EPS** format



Colors defined in **Pantone Solid Coated**



Text converted to **outlines (no fonts included)**



No gradients or **transparency** in the artwork



Artwork prepared at **1:1 scale** (final print size)



Preview on a grey background for white elements

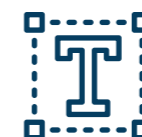
How to Prepare a Raster File for Printing



File in **PSD, PDF, AI, EPS, JPEG, PNG** or **TIFF** format



Any **colour mode** and **colour space**



Text **converted to outlines** (applies to vector files)



1:1 scale and **minimum resolution of 300 DPI**



Preview on a grey background for white elements

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